

**TURNING THE UNIT ON/OFF**

To turn the unit on, press the ON button.

To turn the unit off, press the OFF button.

**INCHES OR MILLIMETERS**

Once the unit has been turned on, each press of the INCH/MM button will toggle the display between inches and millimeters.

While taking a measurement, press the INCH/MM button at any time to convert from one unit of measure to the other.

**ZERO ADJUSTING**

Clean the measuring surfaces by rubbing a clean piece of paper between the caliper surfaces several times.

Push the measuring surfaces together.

Reset the display to zero by pressing the 0 button.

**NOTE**

The graduated scale on the caliper body is for approximate reference only, the exact measurement, accurate to  $\pm 0.2\text{mm}/0.01''$ , is shown on the LCD display.

#### ALL OPERATIONAL DIFFICULTIES

If this unit does not function properly for any reason, replace the battery with a new high-quality battery (see “Battery Replacement” section). Low battery power can occasionally cause any number of “apparent” operational difficulties. Replacing the battery with a new fresh battery will solve most difficulties.

#### BATTERY REPLACEMENT

Erratic readings, a faint display, or no display are all indications that the battery must be replaced. Slide the battery cover off (away from the display). Remove the exhausted battery and replace with a new 1.5 volt silver-oxide battery. Equivalent battery replacements are: RAYOVAC RW42, DURACELL D357, GPA76, and EVEREADY 357. Make certain to insert the new battery with the positive (+) side up. Replace the battery cover.

92-3417-40 Rev. 0 112917

**TRACEABLE<sup>®</sup>**  
**CARBON-FIBER**  
**CALIPER**  
**INSTRUCTIONS**