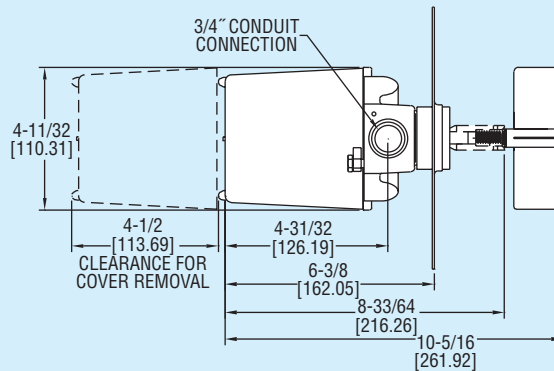




Series
PLS

Paddle Level Switch

Economical Rotary Paddle Level Control, Top or Side Mounting for Dry Bulk Materials



PDL-1. Minimum bulk density of 5 lb/ft³ (80 kg/m³).



PDL-2. Minimum bulk density of 30 lb/ft³ (481 kg/m³).



PDL-3. Minimum bulk density of 30 lb/ft³ (481 kg/m³). Fits through a 1-1/4" coupling eliminating the need for a mounting flange.



PDL-4. Minimum bulk density of 70 lb/ft³ (1122 kg/m³). Fits through 1-1/4" coupling eliminating the need for a mounting flange.



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product video

Incorporated in the design of the PLS is a magnetic drive that is time proven by decades of use in our Mark Series valve position indicator product line. A 1 rpm synchronous motor rotates the paddle utilizing a magnetic drive. As product builds up the paddle is impeded from moving and the resulting motor torque activates the output switches and stops the motor. A spring mechanism reactivates the motor and returns the switches to normal state when the product no longer impedes the paddle rotation. Standard construction is weatherproof with explosion-proof optional, and the unit can be side or top mounted. The PLS is designed with the industry standard 1-1/4" male NPT connection and mounting flanges.

FEATURES

- Magnetic drive that isolates and completely seals the control head from the process and environment preventing material or dust from entering the control head
- Motor shuts-off when paddle stalls increasing motor life, preventing motor burnout, and decreasing power usage
- Slip clutch design enabled by the magnetic drive that prevents damage to motor and drive mechanism from sudden or excessive loading on the paddle.
- Status indication light on weatherproof models
- Screw cover on the enclosure for easy access with no worries about losing bolts or screws
- Modular design to allow field installation of any paddle, flanges, shaft extensions, or shaft guards

| Control Assemblies | Description |
|---------------------|---|
| PLS-W-S-1-0-0-0-0 | Weatherproof construction, SPDT switch, 120 VAC power supply. Order paddles and flanges separately. |
| PLS-W-S-1-3-0-0-0-0 | Weatherproof construction, SPDT switch, 120 VAC power supply, includes PDL-3 paddle. |
| PLS-W-S-1-2-CSH-0-0 | Weatherproof construction, SPDT switch, 120 VAC power supply, includes PDL-1 paddle and FLG-CSH flange. |

| Paddles | Flanges | Description |
|---------|---------|---------------------------------|
| PDL-1 | FLG-CSH | Carbon Steel with Half Coupling |
| PDL-2 | FLG-CSF | Carbon Steel with Full Coupling |
| PDL-3 | FLG-SSH | 316 SS with Half Coupling |
| PDL-4 | FLG-SSF | 316 SS with Full Coupling |

SPECIFICATIONS

Service: Dry powder or bulk materials compatible with wetted materials.

Sensitivity: Min material density of 5 lb/ft³ (80 kg/m³), max of 200 lb/ft³ (3200 kg/m³).

Wetted Materials:

Paddles: 316 SS; Exposed shaft: 316 SS; Shaft seal: PTFE;
Mounting boss: Aluminum; Flexible coupling: 316 SS;
Mounting flanges: Carbon steel or 316 SS
Shaft extension and shaft guards: Galvanized steel or 316 SS.

Temperature Limits:

Standard construction: Process: -40 to 300°F (-40 to 148.9°C);
Ambient: -40 to 185°F (-40 to 85°C);
High temperature option: Process: -40 to 500°F (-40 to 260°C);
Ambient: -40 to 185°F (-40 to 85°C).

Pressure Limit: 30 psig (2.07 bar) max for .5 micron or larger material.

Power Requirement: Select by part number: 110 to 120 VAC, 230 VAC, 24 VAC, 48 VAC, 12 VDC, or 24 VDC.

Power Consumption: Weatherproof models: 5 watts; Explosion-proof models: 3 watts.

Enclosure: Aluminum, powder coated.

Enclosure Rating: Weatherproof (W, WH construction): NEMA 4X (IP66);
Explosion-proof (E, EH construction): NEMA 4X (IP66) and rated for Class I, Div. 1 & 2, Groups C & D, Div. 1 & 2, Groups E, F, & G.

Switch Type: SPDT or optional DPDT snap switch.

Electrical Rating: 15A @ 120/230 VAC, 5A @ 24 VDC.

Electric Connections: Screw terminals.

Conduit Connection: 3/4" female NPT.

Process Connection: 1-1/4" male NPT. Optional flange.

Weight: Control head only: 4 lb (1.81 kg).

Indication Light: Red LED that activates when switch is made or when switch is not made with RL option (Not available on explosion-proof models).

Options: Time delay relay, high temperature construction, top mount, shaft extensions, shaft shields, flexible couplings, other power voltages, reversed light.

Agency Approvals: cUL approved as an auxiliary device or as an auxiliary device for hazardous locations.

LEVEL

Level Switches,
Paddle