

COMBINATION DRILL / TAP

ONE BIT THAT DOES IT ALL

DRILL, TAP, AND
COUNTERSINK WITH
ONE EASY TO USE BIT

1 **DRILL**



2 **TAP**



3 **COUNTERSINK**



NOW LONGER

Drill and Tap up to 1/2" mild steel

UP TO
4X
FASTER*



GREENLEE®

COMBINATION DRILL/TAP BITS

**UP TO
4X
FASTER***

BACK-TAPER prevents thread damage

Fast, secure 1/4" QUICK-CHANGE SHANK

Quickly DEBURR and COUNTERSINK threaded hole

SPLIT-TIP resists walking and drills fast

Features

- Tap holes up to 4X faster than traditional methods.
- One-piece Drill/Tap design ensures proper hole for tap size.
- Hardened High-Speed Steel construction.
- Standard length: Drills and taps up to 1/8" material.
- Long length: Drills and taps up to 1/2" material⁺.
- Quick-change adapter included in all kits.

⁺For best results, use Greenlee cutting oil with Drill/Tap bits. Always reverse drill rotation when backing bit out of hole. For material thicker than 1/4"; stop and reverse drill to clear chips mid-way through tapping process.



DTAPKIT

Standard, long, and metric kits available.

ORDERING INFORMATION

CAT. NO.	UPC NO.	DESCRIPTION
STANDARD LENGTH		
DTAPKIT	17620	6-32 to 1/4-20, 6-piece Drill/Tap Bit Kit with Quick-Change Adapter
DTAP10-24	17613	10-24NC Drill/Tap Bit
DTAP10-32	17614	10-32NF Drill/Tap Bit
DTAP12-24	17615	12-24NC Drill/Tap Bit
DTAP6-32	17611	6-32NC Drill/Tap Bit
DTAP8-32	17612	8-32NC Drill/Tap Bit
DTAP1/4-20	17616	1/4-20NC Drill/Tap Bit
DTAP3/8-16	11628	3/8-16NC Drill/Tap Bit
DTAP5/16-18	11627	5/16-18NC Drill/Tap Bit
LONG LENGTH		
LDTAPKIT	00909	8-32 to 1/4-20, 6-piece Long Drill/Tap Bit Kit with Quick-Change Adapter
LDTAP8-32	00908	8-32NC Long Drill/Tap Bit
LDTAP10-32	00907	10-32NF Long Drill/Tap Bit
LDTAP1/4-20	00906	1/4-20NC Long Drill/Tap Bit

CAT. NO.	UPC NO.	DESCRIPTION
STANDARD METRIC		
DTAPKITM	12151	M3 to M10, 6-piece Drill/Tap Bit Kit with Quick-Change Adapter
DTAPM3C	12160	M3 x 0.5 Drill/Tap Bit
DTAPM4C	12161	M4 x 0.7 Drill/Tap Bit
DTAPM5C	12162	M5 x 0.8 Drill/Tap Bit
DTAPM6C	12163	M6 x 1.0 Drill/Tap Bit
DTAPM8C	12164	M8 x 1.25 Drill/Tap Bit
DTAPM10C	12165	M10 x 1.50 Drill/Tap Bit

