



New!

Introducing a New Generation

535 Threading Machine

Ridge Tool is proud to introduce the new generation of the Model 535 Threading Machine. The new machine is as rugged as the machine you have come to rely on with added refinements that increase productivity and value. A 100% larger chip tray and 75% larger oil reservoir make the new 535 ideal for longer uninterrupted threading. The 535's high clearance carriage makes the threading operation easier and its 23% larger top cover area is ideal for keeping tools and work related materials handy. The new 535 is designed around maximum uptime with the refinements that benefit you, the pipe working professional.



New Model 535 Key Upgrades

- **Large 1.75-gallon oil reservoir and 100% larger chip tray.** Allows for longer uninterrupted threading.
- **High clearance carriage.** Increases workpiece maneuverability.
- **New large top cover.** Provides needed room for keeping tools and work materials handy.
- **New Speed Chuck™ with rocker-action jaws.** Provides smoother operation and ability to center and grip the workpiece instantly.

Technical Specifications

- Motor: 1/2-HP Universal, Reversible single-phase 115V or 230V, 25-60 Hz, 15 Amp
- Motor Control: Heavy-duty FOR/OFF/REV switch with integral foot switch
- Spindle Speed: 36RPM no load (standard)



Standard Equipment

Model 535 threading machine with foot switch

- 1 – No. 811A Universal Quick Opening Die Head
- 1 – No. 341 Reamer
- 1 – 820 Cutter
- 1 – Set of 1/2" – 3/4" and 1" – 2" Alloy Dies
- 1 – Gallon of Premium Oil
- 1 – Set of Hex Wrenches

Catalog No.	Model No.	Description	Weight	
			lb.	kg
93287	535	1/2" – 2" NPT 115V 36RPM	285	130
96497	535	115V 36RPM Machine Only	270	123
96502	535	1/2" – 2" NPT 115V 54RPM	285	130
96507	535	1/2" – 2" NPT 230V 36 RPM	285	130
96512	535	1/2" – 2" BSPT 230V 36RPM	285	130
96517	MJ-1	Left Hand Threading Kit	5	2,3