



## IPAQ C330/R330 Technical Datasheet

Smart 2-wire universal transmitter with NFC technology

- NFC - Configuration of the transmitter via a portable device such as a smartphone
- High accuracy and long-term stability
- Universal input
- Efficient PC-configuration without external power



The documentation is only complete when used in combination with the relevant documentation for the sensor.

1 Product features	3
1.1 Smart 2-wire universal temperature transmitter with NFC technology .....	3
1.2 Options and variants.....	5
1.3 Measuring principles.....	6
1.3.1 Resistance temperature sensor .....	6
1.3.2 Thermocouples .....	7
2 Technical data	8
2.1 Technical data.....	8
2.2 Dimensions .....	13
2.3 Temperature data for areas with potentially explosive atmospheres .....	14
2.4 Output load diagram.....	15
2.5 Electrical data for outputs and inputs.....	16
2.6 RTD and T/C accuracy table .....	17
3 Installation	19
3.1 Intended use .....	19
3.2 In-head transmitter .....	19
3.3 Rail-mount transmitter .....	21
4 Electrical connections	22
4.1 Notes on installation .....	22
4.2 Electrical connections of in-head transmitter.....	22
4.3 Connection diagram of in-head transmitter .....	23
4.4 Connection diagram of in-head transmitter (intrinsically safe).....	24
4.5 Electrical connections of rail-mount transmitter.....	25
4.6 Connection diagram of rail-mount transmitter .....	26
4.7 Connection diagram of rail-mount transmitter (intrinsically safe).....	26
5 Order information	27
5.1 Order code .....	27
6 Notes	30

## 1.1 Smart 2-wire universal temperature transmitter with NFC technology

The IPAQ 330 signal conditioner is a universal, isolated 2-wire transmitter for temperature, resistance or voltage measurements in an industrial environment.

The IPAQ 330 series consists of two different versions. C330 is primarily intended to be mounted in a DIN-B housing whereas R330 is the rail-mount version.

NFC features enables wireless communication and configuration between transmitter and a portable device such as a smartphone. Typical characteristics are the high accuracy, stability and reliability combined with a robust housing.



- ① In-head transmitter
- ② Rail-mount transmitter

## Highlights

### High measurement accuracy

- Long-term stability: drift over 5 years is the maximum of  $\pm 0.1^{\circ}\text{C}$  or  $\pm 0.1\%$  of span
- High precision:  $\pm 0.08^{\circ}\text{C}$  /  $\pm 0.18^{\circ}\text{F}$  or 0.08% of span (example Pt100)
- Low temperature drift  $\pm 0.01^{\circ}\text{C}$  per  $^{\circ}\text{C}$  or  $\pm 0.01\%$  of span per  $^{\circ}\text{C}$

### High reliability

- Robust design: 10g vibrations, 98% RH and robust terminals

### High safety

- NAMUR compliant to NE 21, NE 43 and NE 107
- ATEX and IECEx (intrinsically safe)

### High user efficiency

- NFC - Wireless communication enables easy configuration with a portable device such as a smartphone.
- Ability to communicate via Bluetooth<sup>®</sup> - requires the Bluetooth<sup>®</sup> interface - ICON-BT
- Callendar – Van Dusen linearization
- Run-time watch
- Configuration history and the ability to read back the last two configurations from memory.
- Min and Max power supply memory
- Min and Max ambient temperature memory
- Password protection

## Industries

Typical industrial applications are in:

- Chemicals
- Oil & Gas
- Power
- Iron, Steel & Metal
- Pulp & Paper
- Food & Beverage
- Pharmaceuticals

## 1.2 Options and variants

### C330: in-head transmitter



The C330 is a smart, universal 2-wire in-head transmitter for temperature, resistance or voltage measurements in an industrial environment. The C330 is optionally available in an intrinsically safe version for use in zone 0, 1 and 2. All versions are intended for installation in a "B connection head" or larger according to DIN EN 50446. NFC applies only to later versions of C330, see table below.

### R330: rail-mount transmitter



The R330 is a smart, universal 2-wire rail-mount transmitter for temperature, resistance or voltage measurements in an industrial environment. The R330 is optionally available in an intrinsically safe version for use in zone 0, 1 and 2. All versions are intended for installation on a rail according to EN 60715 / DIN 50022. NFC applies only to later versions of R330, see table below.

#### Different versions of the IPAQ 330

IPAQ	Part Number	NFC
C330 / C330X	70C3300010 / 70C330X010	No
	70C3300012 / 70C330X012	Yes
R330 / R330X	70R3300010 / 70R330X010	No
	70R3300012 / 70R330X012	Yes

### 1.3 Measuring principles

The kind of the measuring principle depends on the measuring insert that you combine with the transmitter. In matters of the thermometer type the manufacturer offers two different measuring inserts, either with a resistance thermometer or with a thermocouple. This transmitter supports both types.

#### 1.3.1 Resistance temperature sensor

The measuring insert with a temperature-sensitive sensor made from a platinum (Pt) RTD, whose value at 0°C / +32°F is 100 Ω. That is where the name "Pt100" comes from.

It is generally valid that the electric resistance of metals increases according to a mathematical function as the temperature rises. This effect is taken advantage of by resistance temperature sensors to measure temperature. The "Pt100" temperature sensors features a measuring resistance with defined characteristics, standardised in IEC 60751. The same is true for the tolerances. The average temperature coefficient of a Pt100 is  $3.85 \times 10^{-3} \text{ K}^{-1}$  in the range from 0...+100°C / +32...+212°F.

During operation, a constant current  $I$  ( $\leq 1 \text{ mA}$ ) flows through the Pt100 RTD, which brings about a voltage drop  $U$ . The resistance  $R$  is calculated using Ohm's Law ( $R=U/I$ ). As the voltage drop  $U$  at 0°C / +32°F is 100 mV, the resulting resistance of the Pt100 temperature assembly is 100 Ω (100 mV / 1 mA = 100 Ω).

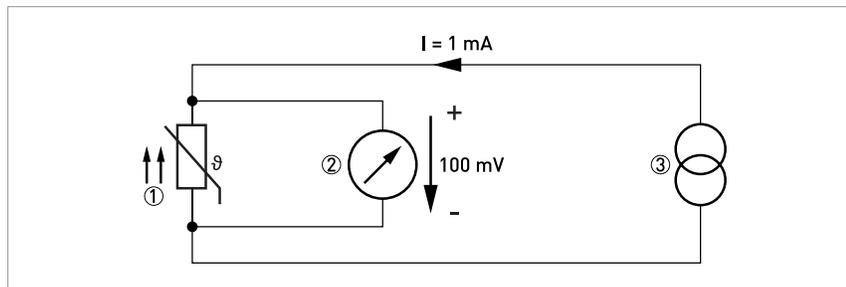


Figure 1-1: Pt100 resistance temperature sensor at 0°C / +32°F, schematic.

- ① Pt100 RTD
- ② Voltage meter
- ③ Current source

### 1.3.2 Thermocouples

The thermocouple features two electric conductors made from different metals, connected at one end. Each free end is connected to a compensation cable which is then connected to a millivolt meter. This circuitry forms a "thermal circuit". The point at which the two electric conductors connect is called the measuring point and the point at which the compensation cables connect to the conductors of the millivolt meter is called the cold junction.

If the measuring point of this thermal circuit is heated up, a small electrical voltage (thermal voltage) can be measured. If, however, the measuring point and the cold junction are at the same temperature, no thermoelectric voltage is generated. The degree of thermoelectric voltage, also known as electromotive force (EMF), depends on the thermocouple material and the extent of the temperature difference between the measuring point and the cold junction. It can be measured using the millivolt meter with no auxiliary power.

Simply put, the thermocouple behaves like a battery, the voltage of which also increases as the temperature rises.

*The characteristic curves and tolerances of commercially available thermocouples are standardised in IEC 60584.*

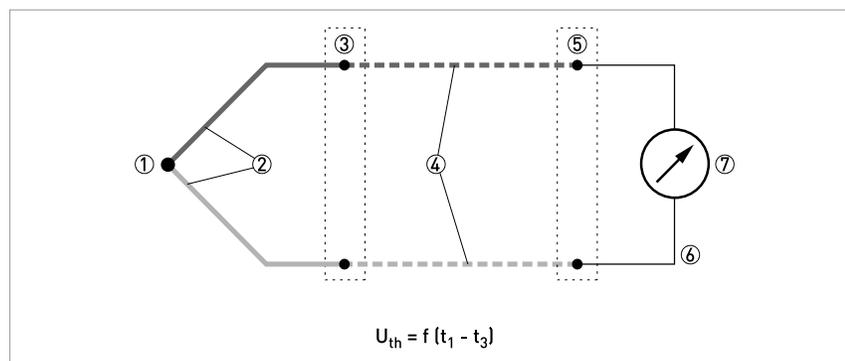


Figure 1-2: Thermocouple measuring circuit, schematic.

- ① Measuring point  $t_1$  (hot junction)
- ② Thermocouple
- ③ Transition junction  $t_2$
- ④ Compensation cable / extension cable
- ⑤ Reference junction  $t_3$  (cold junction)
- ⑥ Copper conductor
- ⑦ Voltage meter  $U_{th}$

## 2.1 Technical data

- The following data is provided for general applications. If you require data that is more relevant to your specific application, please contact us or your local sales office.
- Additional information (certificates, special tools, software,...) and complete product documentation can be downloaded free of charge from the website.

### Measuring system

Application range	Temperature measurements of solids, liquids and gases in industrial environment.
-------------------	--

### Design

Versions	
C330	In-head transmitters which are intended for installation in a DIN B-head or larger according to DIN EN 50446. This transmitter is optionally available in an intrinsically safe version (zone 0, 1 and 2) for installation in potentially explosive atmospheres.
R330	Rail-mount transmitters which are intended for installation on a DIN-rail according to DIN 50022 / EN 60715, 35 mm / 1.38". The transmitter is optionally available in an intrinsically safe version (zone 0, 1 and 2) for installation in potentially explosive atmospheres.
Features	
NFC®	NFC® enables wireless communication and configuration between transmitter and a portable device such a smartphone. ①
Sensor matching	A matching to a calibrated temperature sensor can easily be performed by entering the sensor deviation in the low and high ends of the measuring ranges.
Customized linearization	For resistance and mV inputs, either a 50-point customized linearization table or via Callendar-Van Dusen (applies only to RTD, $\alpha = 0.00385$ ) constants can provide a correct process value.
PC programmable	Measuring ranges are set from PC.
	Full accuracy is provided without any need for calibration.
	Configuration without external power.
Runtime counter	Hour counter for elapsed operational time.
Simulated output	Fixed current output during a maximum time of 15 minutes.

### Measuring accuracy

Accuracy & stability	Basic accuracy is max. of $\pm 0.08^\circ\text{C}$ or $\pm 0.08\%$ of span.
Ambient temperature influence	RTD and thermocouple: for detailed information refer to <i>RTD and T/C accuracy table</i> on page 17.
	Resistance: $\pm 0.01\% < 4000 \Omega$ (2000 $\Omega$ at 2-wire) $< \pm 0.02\%$ of span per $^\circ\text{C}$
	Voltage: $\pm 0.01\%$ of span per $^\circ\text{C}$
Supply voltage influence	$< \pm 0.005\%$ of span per V
Long-term drift	Max. of $\pm 0.02^\circ\text{C}$ or $\pm 0.02\%$ of span per year

### Operating conditions

Temperature	
In-head transmitter	<b>Operating and storage temperature:</b> Standard version: -40...+85°C / -40...+185°F IS version: for detailed information refer to "Temperature data for areas with potentially explosive atmospheres" on page 14
Rail-mount transmitter	<b>Operating and storage temperature:</b> Standard version: -40...+85°C / -40...+185°F IS version: for detailed information refer to "Temperature data for areas with potentially explosive atmospheres" on page 14
Humidity	0...98% RH (non-condensing)
Protection category	
In-head transmitter	Housing: IP65 Terminals: IP00
Rail-mount transmitter	Housing: IP20 Terminals: IP20

### Installation conditions

Mounting	In-head transmitter: DIN B-head or larger, DIN-rail (with adapter)
	Rail-mount transmitter: DIN-rail according to DIN 50022 / EN 60715, 35 mm / 1.38"
	For detailed information refer to <i>Installation</i> on page 19.
Weight	In-head transmitter: 35 g / 0.07 lb
	Rail-mount transmitter: 64 g / 0.1 lb
Dimensions	For detailed information refer to <i>Dimensions</i> on page 13.

### Materials

Housing	PC/ABS + PA
Flammability according to UL	In-head transmitter: V0
	Rail-mount transmitter: V0/HB

### Electrical connections

Power supply	Standard version: 8.0...36 VDC
	IS version: 8.0...30 VDC
Isolation	Galvanically isolated (in-out), 1500 VAC, 1 minute
Connection	Single/stranded wires: max. 1.5 mm <sup>2</sup> / AWG 16
Terminal	Single/stranded wires Max 1.5 mm <sup>2</sup> , Max 0.5 Nm torque
Reverse Polarity Protection	Yes

### Inputs / Outputs

Input - RTD	
Pt100 (IEC 60751, $\alpha = 0.00385$ )	-200...+850°C / -328...+1562°F
Pt100 (JIS C1604-1981, $\alpha = 0.003916$ )	
PtX (10 ≤ X ≤ 1000) (IEC 60751, $\alpha = 0.00385$ )	The upper range depends on the X value, max. input temperature corresponding to 4000 Ω.
Ni100 (DIN 43760)	-60...+250°C / -76...+482°F
Ni120 (Edison No. 7)	

Ni1000 (DIN 43760)	-50...+180°C / -58...+356°F
Cu10 (Edison Copper Windings No. 15)	-50...+200°C / -58...+392°F
Sensor current	≤300 μA
Maximum sensor wire resistance	<b>3-wire and 4-wire connection</b> 50 Ω/wire <b>2-wire connection</b> Compensation for 0 to 100 Ω loop resistance
Adjustment	Minimum span 10°C / 18°F  Sensor error compensation ±10% of span for span <50°C / 90°F, otherwise ±5°C / ±9°F
<b>Input - resistance / potentiometer</b>	
Range (resistance)	0...10000 Ω
Range (potentiometer)	100...10000 Ω
Zero adjustment	Within range
Max offset adjustment	50% of selected max. value
Minimum span	10 Ω
Sensor current	≤300 μA
Customized linearization	Up to 50 points
Maximum sensor wire resistance	In-head transmitter: 50 Ω/wire Rail-mount transmitter: 50 Ω/wire
<b>Input - thermocouples</b>	
T/C type B - Pt30Rh-Pt6Rh (IEC 60584)	400...+1800°C / +752...+3272°F
T/C type C - W5Re-W26Re (ASTM E 988)	0...+2315°C / 32...+4199°F
T/C type D - W3Re-W25Re (ASTM E 988)	0...+2315°C / 32...+4199°F
T/C type E - NiCr-CuNi (IEC 60584)	-270...+1000°C / -454...+1832°F
T/C type J - Fe-CuNi (IEC 60584)	-210...+1200°C / -346...+2192°F
T/C type K - NiCr-NiAl (IEC 60584)	-270...+1300°C / -454...+2372°F
T/C type N - NiCrSi-NiSi (IEC 60584)	-270...+1300°C / -454...+2372°F
T/C type R - Pt13Rh-Pt (IEC 60584)	-50...+1750°C / -58...+3182°F
T/C type S - Pt10Rh-Pt (IEC 60584)	-50...+1750°C / -58...+3182°F
T/C type T - Cu-CuNi (IEC 60584)	-270...+400°C / -454...+752°F
Input impedance	>10 MΩ
Maximum wire loop resistance	In-head transmitter (including T/C sensor): 5 kΩ Field transmitter (including T/C sensor): 10 kΩ
Cold Junction Compensation (CJC)	Internal, external (Pt100) or fixed
<b>Input - voltage</b>	
Range	-10...+1000 mV
Zero adjustment	Within range
Minimum span	2 mV
Customized linearization	Up to 50 points
Input impedance	>10 MΩ
Maximum wire loop resistance	In-head transmitter: 5 kΩ Field transmitter / Switch room transmitter: 10 kΩ
<b>Output</b>	
Output signal	4...20 mA, 20...4 mA; temperature, resistance or voltage linear, customized linearization possible.

Permissible load	(Supply voltage-8,0)/0.022
NAMUR compliance	Output limits and failure currents according to NAMUR NE 43
Adjustable filtering level	0.17...90 s, (default 1.4s) (3-wire RTD)
Monitoring	Sensor break and short circuit monitoring, selectable, upscale $\geq 21.0$ mA or downscale $\leq 3.6$ mA action, individually configurable.
<b>Configuration</b>	
ConSoft	The PC configuration software, ConSoft, is a versatile and user-friendly tool for transmitter configuration.
	ConSoft is compatible with Windows XP/Vista/7/8/8.1/10
	ConSoft is part of the complete configuration kit, which also contains a USB interface and necessary cables. Full functionality of the transmitter is achieved with ConSoft program version 3.4.0 or later and the firmware in the USB Interface must have a version number 1.2.07 or later.
INOR Connect	The app INOR Connect for portable devices (smartphones) is a versatile and user-friendly tool for wireless configuration through Bluetooth® or NFC® technology. Communication via Bluetooth® requires the Bluetooth® interface - ICON-BT, which can be ordered from the manufacturer.

### Approvals and certifications

CE	The device fulfils the statutory requirements of the EU directives. The manufacturer certifies that these requirements have been met by applying the CE marking.
<b>Ex approvals</b>	
Standard version	Without
Intrinsically safe (IS) version	Refer to <b>Ex approvals</b> in the separate table below.
<b>Other standards and approvals</b>	
Electromagnetic compatibility	Directive: 2014/30/EU
	Harmonized standards: EN 61326-1 and EN 61326-2-3
	NAMUR NE 21 EN 61326-1 and -2-3: Criteria A NE 21: <0.5% of span
RoHS	Directive: 2011/65/EU Harmonized standard: EN 50581
Vibration resistance	According to IEC 60068-2-6, test Fc, 10...2000 Hz, 10 g for in-head mounted / 5 g for rail mounted transmitter
Radio Equipment Directive	This product contains NFC communication and conforms to the requirements of the Radio Equipment Directive (RED) 2014/53/EU

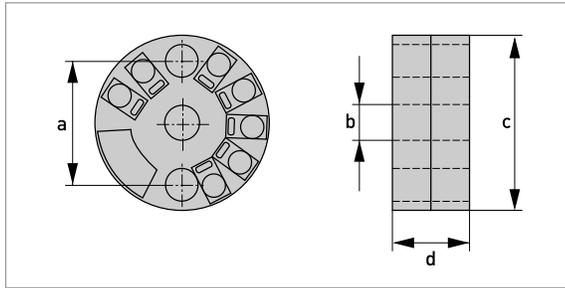
① NFC applies only to later versions of IPAQ 330

## Ex approvals

<b>C330X (intrinsically safe), part no. 70C330X010</b>		
ATEX	KIWA 16ATEX0038 X	II 1 G Ex ia IIC T6...T4 Ga
IECEX	IECEX KIWA 16.0016X	Ex ia IIC T6...T4 Ga
USA	FM17US0283X	Cl I Div 1 GP A-D, T4...T6 Cl I Zn 0 AEx/Ex ia IIC T4...T6 Ga
Canada	FM17CA0144X	
<b>C330X (intrinsically safe), part no. 70C330X012</b>		
ATEX	KIWA 16ATEX0038 X	II 1 G Ex ia IIC T6...T4 Ga
IECEX	IECEX KIWA 16.0016X	Ex ia IIC T6...T4 Ga
<b>R330X (intrinsically safe), part no. 70R330X010</b>		
ATEX	KIWA 16ATEX0040 X	II 1 G Ex ia IIC T6...T4 Ga
IECEX	IECEX KIWA 16.0018X	Ex ia IIC T6...T4 Ga
USA	FM17US0283X	Cl I Div 1 GP A-D, T4...T6 Cl I Zn 0 AEx/Ex ia IIC T4...T6 Ga
Canada	FM17CA0144X	
<b>R330X (intrinsically safe), part no. 70R330X012</b>		
ATEX	KIWA 16ATEX0040 X	II 1 G Ex ia IIC T6...T4 Ga
IECEX	IECEX KIWA 16.0018X	Ex ia IIC T6...T4 Ga

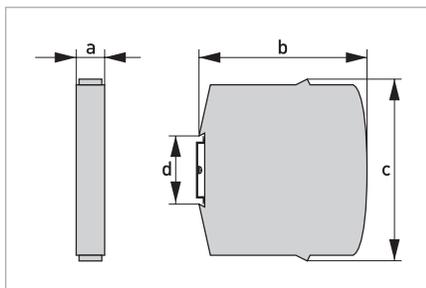
## 2.2 Dimensions

### In-head transmitter



	Dimensions	
	[mm]	[inch]
a	33.0	1.30
b	7.0	0.28
c	44.5	1.75
d	19.7	0.78

### Rail-mount transmitter



	Dimensions	
	[mm]	[inch]
a	17.5	0.69
b	81.3	3.20
c	90.0	3.54
d	35	1.38

## 2.3 Temperature data for areas with potentially explosive atmospheres

### In-head transmitter

#### Intrinsically safe transmitter

Temperature class	Ambient temperature $T_a$
T6	$-40^{\circ}\text{C} \leq T_a \leq +60^{\circ}\text{C}$ / $-40^{\circ}\text{F} \leq T_a \leq +140^{\circ}\text{F}$
T5	$-40^{\circ}\text{C} \leq T_a \leq +75^{\circ}\text{C}$ / $-40^{\circ}\text{F} \leq T_a \leq +167^{\circ}\text{F}$
T4	$-40^{\circ}\text{C} \leq T_a \leq +85^{\circ}\text{C}$ / $-40^{\circ}\text{F} \leq T_a \leq +185^{\circ}\text{F}$

### Rail-mount transmitter

#### Intrinsically safe transmitter

Temperature class	Ambient temperature $T_a$
T6	$-40^{\circ}\text{C} \leq T_a \leq +60^{\circ}\text{C}$ / $-40^{\circ}\text{F} \leq T_a \leq +140^{\circ}\text{F}$
T5	$-40^{\circ}\text{C} \leq T_a \leq +75^{\circ}\text{C}$ / $-40^{\circ}\text{F} \leq T_a \leq +167^{\circ}\text{F}$
T4	$-40^{\circ}\text{C} \leq T_a \leq +85^{\circ}\text{C}$ / $-40^{\circ}\text{F} \leq T_a \leq +185^{\circ}\text{F}$

## 2.4 Output load diagram

Formula for the maximum permissible output load:  
 permissible  $R_{Load} [\Omega] = (U-8.0)/0.022$

### Standard transmitter

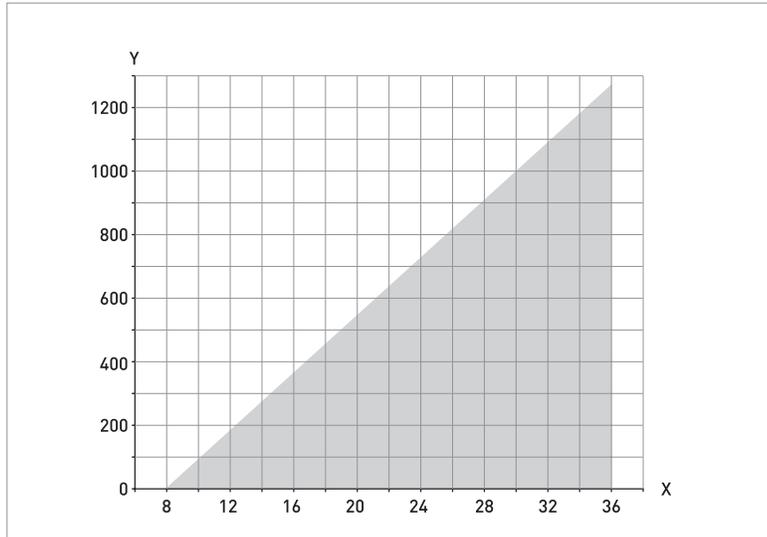


Figure 2-1: Output load diagram

X: Power supply U [VDC]  
 Y: Total output load R [Ω]

Formula for the maximum permissible output load:  
 permissible  $R_{Load} [\Omega] = (U-8.0)/0.022$

### Intrinsically safe transmitter

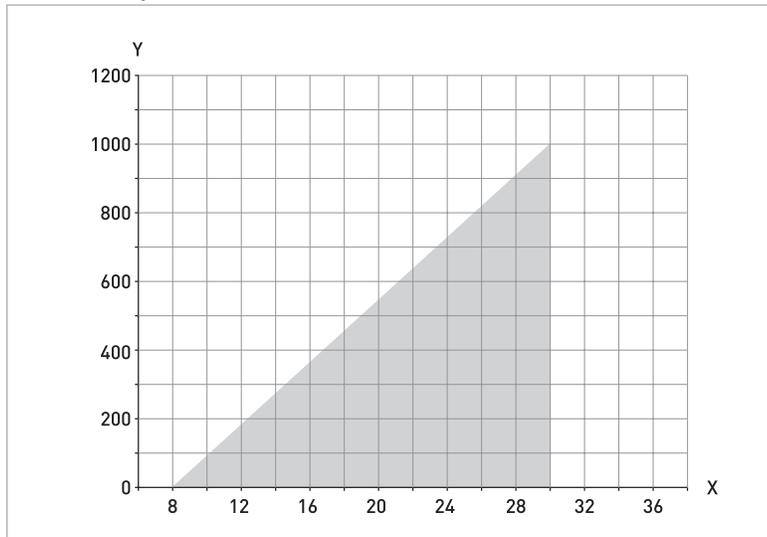


Figure 2-2: Output load diagram

X: Power supply U [VDC]  
 Y: Total output load R [Ω]

## 2.5 Electrical data for outputs and inputs

**In-head transmitter**

Intrinsically safe transmitter, C330X - Part number 70C330X010

Output terminals 6, 7		Input terminals 1, 2, 3, 4	
$U_i = V_{\max}$	$\leq 30$ VDC	$U_o = U_{0C}$	$\leq 30$ VDC
$I_i = I_{\max}$	$\leq 100$ mA	$I_o = I_{SC}$	$\leq 54$ mA
$P_i = P_{\max}$	$\leq 900$ mW	$P_o$	$\leq 405$ mW
$L_i$	20 $\mu$ H	$L_o$	11 mH
$C_i$	23.1 nF	$C_o$	38.1 nF

Intrinsically safe transmitter, C330X - Part number 70C330X012

Output terminals 6, 7		Input terminals 1, 2, 3, 4	
$U_i = V_{\max}$	$\leq 30$ VDC	$U_o = U_{0C}$	$\leq 6.5$ VDC
$I_i = I_{\max}$	$\leq 100$ mA	$I_o = I_{SC}$	$\leq 11.7$ mA
$P_i = P_{\max}$	$\leq 900$ mW	$P_o$	$\leq 19.1$ mW
$L_i$	20 $\mu$ H	$L_o$	400 mH
$C_i$	23.1 nF	$C_o$	24 $\mu$ F

**Rail-mount transmitter**

Intrinsically safe transmitter, R330X - Part number 70R330X010

Output terminals 21, 22		Input terminals 1, 2, 3, 4	
$U_i = V_{\max}$	$\leq 30$ VDC	$U_o = U_{0C}$	$\leq 30$ VDC
$I_i = I_{\max}$	$\leq 100$ mA	$I_o = I_{SC}$	$\leq 54$ mA
$P_i = P_{\max}$	$\leq 900$ mW	$P_o$	$\leq 405$ mW
$L_i$	20 $\mu$ H	$L_o$	11 mH
$C_i$	23.1 nF	$C_o$	38.1 nF

Intrinsically safe transmitter, R330X - Part number 70R330X012

Output terminals 21, 22		Input terminals 1, 2, 3, 4	
$U_i = V_{\max}$	$\leq 30$ VDC	$U_o = U_{0C}$	$\leq 6.5$ VDC
$I_i = I_{\max}$	$\leq 100$ mA	$I_o = I_{SC}$	$\leq 11.7$ mA
$P_i = P_{\max}$	$\leq 900$ mW	$P_o$	$\leq 19.1$ mW
$L_i$	20 $\mu$ H	$L_o$	400 mH
$C_i$	23.1 nF	$C_o$	24 $\mu$ F

## 2.6 RTD and T/C accuracy table

Typical accuracy  $\pm 0.08\%$  of span, max. of  $\pm 0.1$  K or  $\pm 0.1\%$  of span.

Conformance level 95% ( $2\sigma$ )

CJC = Cold Junction Compensation

### Accuracies in °C

Input type	Temp. range	Min. span	Accuracy (maximum of)	Temp. influence (Dev. from ref. temp. 20°C)
	[°C]	[°C]	[°C]	
RTD Pt100	-200...+850	10	$\pm 0.08^\circ\text{C}$ or $\pm 0.08\%$ of span	$\pm 0.01\%$ of span per °C
RTD PtX ①	Corresp. to max. 4 k $\Omega$	10	$\pm 0.1^\circ\text{C}$ or $\pm 0.1\%$ of span	$\pm 0.01\%$ of span per °C
RTD Ni100	-60...+250	10	$\pm 0.1^\circ\text{C}$ or $\pm 0.1\%$ of span	$\pm 0.01\%$ of span per °C
RTD Ni120	-60...+250	10	$\pm 0.1^\circ\text{C}$ or $\pm 0.1\%$ of span	$\pm 0.01\%$ of span per °C
RTD Ni1000	-50...+180	10	$\pm 0.1^\circ\text{C}$ or $\pm 0.1\%$ of span	$\pm 0.01\%$ of span per °C
RTD Cu10	-50...+200	83	$\pm 1.5^\circ\text{C}$ or $\pm 0.2\%$ of span	$\pm 0.02\%$ of span per °C
T/C type B	+400...+1800	700	$\pm 1.0^\circ\text{C}$ or $\pm 0.2\%$ of span ②	$\pm 0.01\%$ of span per °C
T/C type C	0...+2315	200	$\pm 1.0^\circ\text{C}$ or $\pm 0.2\%$ of span ②	$\pm 0.01\%$ of span per °C
T/C type D	0...+2315	200	$\pm 1.0^\circ\text{C}$ or $\pm 0.2\%$ of span ②	$\pm 0.01\%$ of span per °C
T/C type E	-270...+1000	50	$\pm 0.5^\circ\text{C}$ or $\pm 0.1\%$ of span ②	$\pm 0.01\%$ of span per °C
T/C type J	-210...+1200	50	$\pm 0.5^\circ\text{C}$ or $\pm 0.1\%$ of span ②	$\pm 0.01\%$ of span per °C
T/C type K	-270...+1300	50	$\pm 0.5^\circ\text{C}$ or $\pm 0.1\%$ of span ②	$\pm 0.01\%$ of span per °C
T/C type N	-100...+1300	100	$\pm 0.5^\circ\text{C}$ or $\pm 0.1\%$ of span ②	$\pm 0.01\%$ of span per °C
T/C type N	-270...-100	100	$\pm 1.0^\circ\text{C}$ ②	$\pm 0.1\%$ of span per °C
T/C type R	-50...+1750	300	$\pm 1.0^\circ\text{C}$ or $\pm 0.1\%$ of span ②	$\pm 0.01\%$ of span per °C
T/C type S	-50...+1750	300	$\pm 1.0^\circ\text{C}$ or $\pm 0.1\%$ of span ②	$\pm 0.01\%$ of span per °C
T/C type T	-270...+400	50	$\pm 0.25^\circ\text{C}$ or $\pm 0.2\%$ of span ②	$\pm 0.01\%$ of span per °C

① ( $10 \leq X \leq 1000$ )

② CJC error not included.  $\leq 0.5^\circ\text{C}$  within ambient temperature range

## Accuracies in °F

Input type	Temp. range	Min. span	Accuracy (maximum of)	Temp. influence (Dev. from ref. temp. 68°F)
	[°F]	[°F]	[°F]	
RTD Pt100	-328...+1562	18	±0.18°F or ±0.1% of span	±0.006% of span per °F
RTD PtX ①	Corresp. to max. 4 kΩ	18	±0.18°F or ±0.1% of span	±0.006% of span per °F
RTD Ni100	-76...+482	18	±0.18°F or ±0.1% of span	±0.006% of span per °F
RTD Ni120	-76...+482	18	±0.18°F or ±0.1% of span	±0.006% of span per °F
RTD Ni1000	-58...+356	18	±0.18°F or ±0.1% of span	±0.006% of span per °F
RTD Cu10	-58...+392	149	±2.7°F or ±0.2% of span	±0.006% of span per °F
T/C type B	+752...+3272	1260	±1.8°F or ±0.1% of span ②	±0.006% of span per °F
T/C type C	+32...+4199	360	±1.8°F or ±0.1% of span ②	±0.006% of span per °F
T/C type D	+32...+4199	360	±1.8°F or ±0.1% of span ②	±0.006% of span per °F
T/C type E	-454...+1832	90	±0.9°F or ±0.1% of span ②	±0.006% of span per °F
T/C type J	-346...+2192	90	±0.9°F or ±0.1% of span ②	±0.006% of span per °F
T/C type K	-454...+2372	90	±0.9°F or ±0.1% of span ②	±0.006% of span per °F
T/C type N	-148...+2372	180	±0.9°F or ±0.1% of span ②	±0.006% of span per °F
T/C type N	-454...-148	180	±1.8°F ②	±0.18% of span per °F
T/C type R	-58...+3182	540	±1.8°F or ±0.1% of span ②	±0.006% of span per °F
T/C type S	-58...+3182	540	±1.8°F or ±0.1% of span ②	±0.006% of span per °F
T/C type T	-454...+752	90	±0.9°F or ±0.1% of span ②	±0.006% of span per °F

① (10 ≤ X ≤ 1000)

② CJC error not included. ≤ 0.9°F within ambient temperature range

### 3.1 Intended use

The IPAQ 330 signal conditioner is a universal two-wire transmitter intended to be used in industrial environments and designed for measurements of:

- Temperature measurements with resistance thermometers
- Temperature measurements with thermocouples
- Voltage measurements in a range up to 1000 mV
- Resistance measurement up to 10 k $\Omega$
- Measurements with potentiometers

C330 / C330X is intended for installation in a DIN B-head or larger according to EN 50446.  
R330 / R330X is intended for installation on a 35 mm DIN-rail according to EN 60715/DIN 50022.

The transmitters are configured from a PC by using the ConSoft program and a transmitter configuration kit (USB connection), or by a smartphone with built-in NFC support

*You may only use transmitters labelled with the "Ex" symbol in potentially explosive areas or connect them to a sensor located in those areas. Additionally always note the zone(s) for which the devices have an approval. Otherwise the transmitters might cause an explosion that can result in fatal injuries.*

*Responsibility for the correct use of the devices with special regard to suitability, intended use and the field of application lies solely with the operator. To avoid any kind of incorrect use, also note the information in the chapter "Device description".*

*The transmitters do not contain any serviceable parts inside. Any substitution of components may impair the intrinsic safety of the versions with an Ex approval. Always send defective devices to the manufacturer or the local distributor for repair or exchange. If this is the case, attach a clear description of the malfunction for warranty claims.*

*The manufacturer is not liable for any damage resulting from improper use or use for other than the intended purpose. To avoid any kind of incorrect use, also note the information in the chapter "Device description".*

*Responsibility for the use of the measuring devices with regard to suitability, intended use and corrosion resistance of the used materials against the measured fluid lies solely with the operator.*

*This device is a Group 1, Class A device as specified within CISPR11:2009. It is intended for use in industrial environment. There may be potential difficulties in ensuring electromagnetic compatibility in other environments, due to conducted as well as radiated disturbances.*

### 3.2 In-head transmitter

*IPAQ C330X must be installed in an enclosure having an Ingress Protection suitable for the actual use but at least IP20.*

The transmitter is intended for installation in DIN B connection head or larger. For detailed information refer to *Dimensions* on page 13.

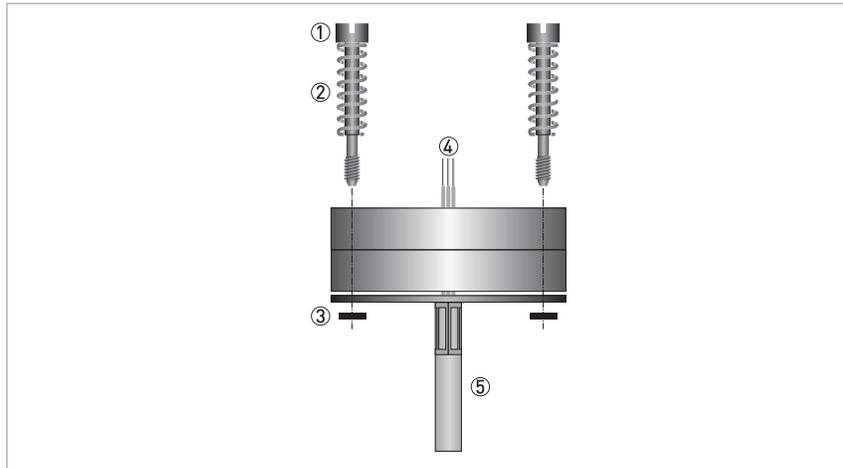


Figure 3-1: Connection head installation kit

- ① M4 screw
- ② Spring
- ③ Lock washer
- ④ Wires from the measuring insert.
- ⑤ MI cable

*The connection head installation kit does not belong to the standard scope of delivery of the transmitter, you have to order it separately.*

*The transmitter is optionally available in an intrinsically safe version (zone 0, 1 and 2) for installation in potentially explosive atmospheres. The intrinsically safe version must be supplied by an intrinsically safe power supply unit or Zener barrier placed outside of the potentially explosive zone.*

*The transmitter has been developed for an operating temperature of  $-40...+85^{\circ}\text{C}$  /  $-40...+185^{\circ}\text{F}$ . To avoid destruction or damage of the device, always assure that the operating temperature or ambient temperature does not exceed the permissible range. The thermowell also transfer the process temperature to the transmitter housing. If the process temperature is close to or exceeds the maximum temperature of the transmitter, then the temperature in the transmitter housing can rise above the maximum permissible temperature. One way to decrease the head transfer via thermowell is to install the transmitter further away from the heat source. Inversely similar measurements can be done if the temperature gets below specified minimum temperature.*

### 3.3 Rail-mount transmitter

*IPAQ R330X must be installed in an enclosure having an ingress protection suitable for the actual use but at least IP20.*

These transmitters are intended for installation on a 35 mm rail according to EN 60715 / DIN 50022.

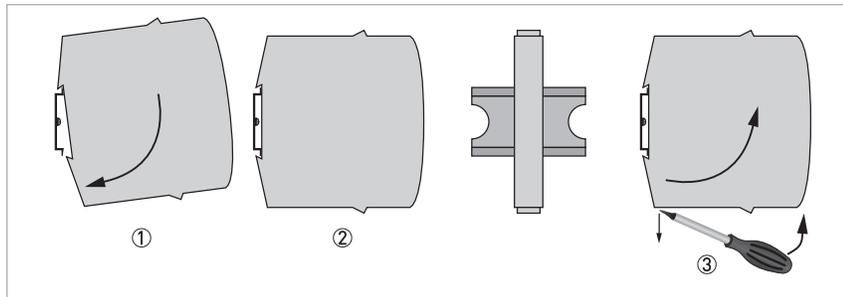


Figure 3-2: Rail installation

- ① Fix the upper part of the transmitter onto the rail.
- ② Press the lower part of the transmitter against the rail.
- ③ To remove the transmitter, bend the locking device using a small screwdriver. Carefully pull the transmitter in the forward direction.

*The manufacturer has developed the R330 for an operating temperature range of -40...+85°C / -40...+185°F.*

*To avoid destruction or damage of the device, always note the following items:*

- *Assure that the operating temperature or the ambient temperature does not exceed the permissible range.*

### 4.1 Notes on installation

*Inspect the packaging carefully for damages or signs of rough handling. Report damage to the carrier and to the local office of the manufacturer.*

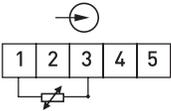
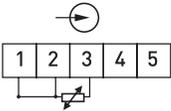
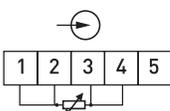
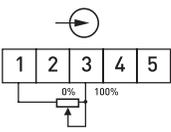
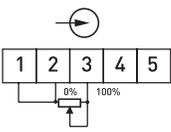
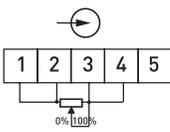
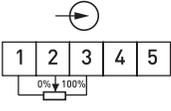
*Do a check of the packing list to make sure that you have all the elements given in the order.*

*Look at the device nameplate to ensure that the device is delivered according to your order.*

### 4.2 Electrical connections of in-head transmitter

The input and output signals and the power supply must be connected in accordance with the following illustrations. The transmitter is easy to install with the connection head installation kit. To avoid measuring errors, all cables must be connected properly and the screws tightened correctly.

#### RTD and potentiometer measurement

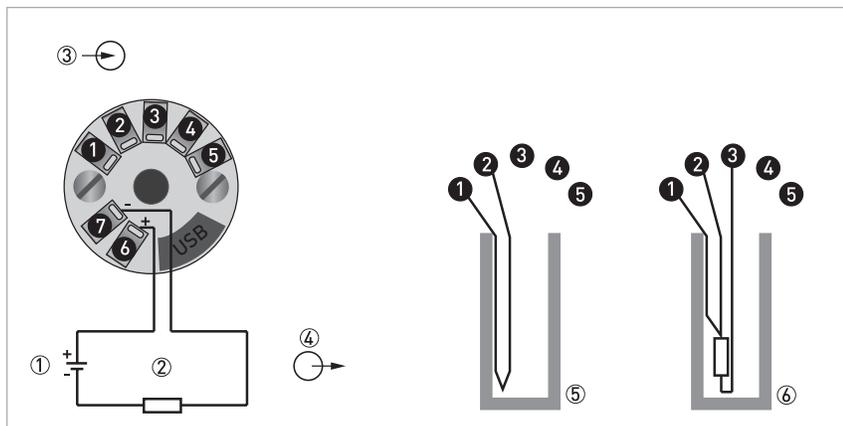
Pt100...Pt1000, Ni100, Ni120, Cu10 2-wire connection	Pt100...Pt1000, Ni100, Ni120, Cu10 3-wire connection	Pt100...Pt1000, Ni100, Ni120, Cu10 4-wire connection
		
<p><b>Resistance, 2-wire connection</b></p>	<p><b>Resistance, 3-wire connection</b></p>	<p><b>Resistance, 4-wire connection</b></p>
		
<p><b>Potentiometer, 3-wire slide wire</b></p>		
		

**Thermocouple and voltage measurement**

Thermocouple	Voltage	Thermocouple with external CJC (Pt100)

**4.3 Connection diagram of in-head transmitter**

*Always establish the electrical connections according to the following diagrams. Otherwise it can come to destruction or damage of the transmitter. Note that the maximum output load always depends on the power supply. If the maximum output load is exceeded, then the measured value will become incorrect. For further information refer to Technical data on page 8.*



**Figure 4-1: Connection diagram**

- ① Voltage supply 8.0...36 VDC (terminals 6, 7)
- ②  $R_{Load}$
- ③ Input
- ④ Output
- ⑤ Thermocouple
- ⑥ Pt100 3-wire connection

## 4.4 Connection diagram of in-head transmitter (intrinsically safe)

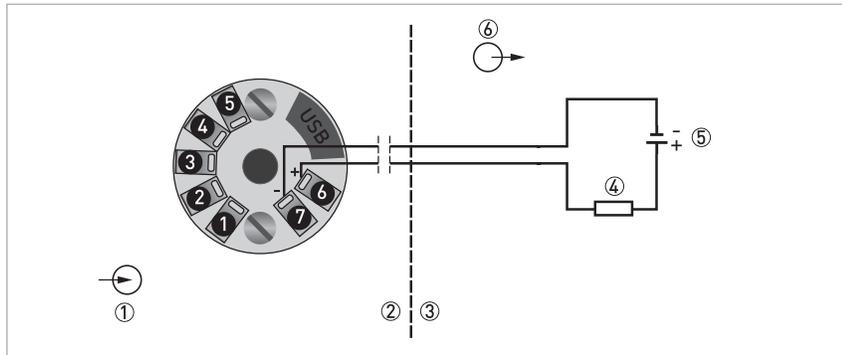


Figure 4-2: Connection diagram

- ① Input
- ② Potentially explosive area
- ③ Safe area
- ④  $R_{Load}$
- ⑤ Voltage supply 8.0...30 VDC (intrinsically safe)
- ⑥ Output signal (4...20mA)

*The transmitter may be operated in areas with potentially explosive atmospheres if the voltage supply is ensured by means of an associated apparatus.*

### 4.5 Electrical connections of rail-mount transmitter

The input and output signals and the power supply must be connected in accordance with the following illustrations. To avoid measuring errors, all cables must be connected properly and the screws tightened correctly.

#### RTD and potentiometer measurement

Pt100...Pt1000, Ni100, Ni120, Cu10 2-wire connection	Pt100...Pt1000, Ni100, Ni120, Cu10 3-wire connection	Pt100...Pt1000, Ni100, Ni120, Cu10 4-wire connection
Resistance, 2-wire connection	Resistance, 3-wire connection	Resistance, 4-wire connection
Potentiometer, 3-wire slide wire		

#### Thermocouple and voltage measurement

Thermocouple	Voltage	Thermocouple with external CJC (Pt100)

## 4.6 Connection diagram of rail-mount transmitter

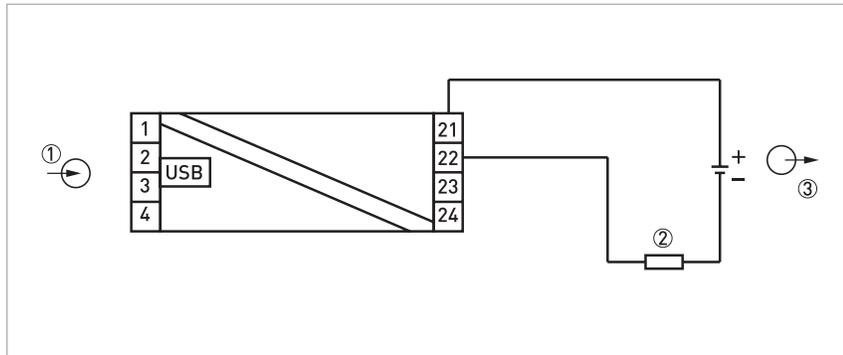


Figure 4-3: Connection diagram

- ① Input
- ②  $R_{Load}$
- ③ Voltage supply 8...36 VDC and output 4...20 mA

## 4.7 Connection diagram of rail-mount transmitter (intrinsically safe)

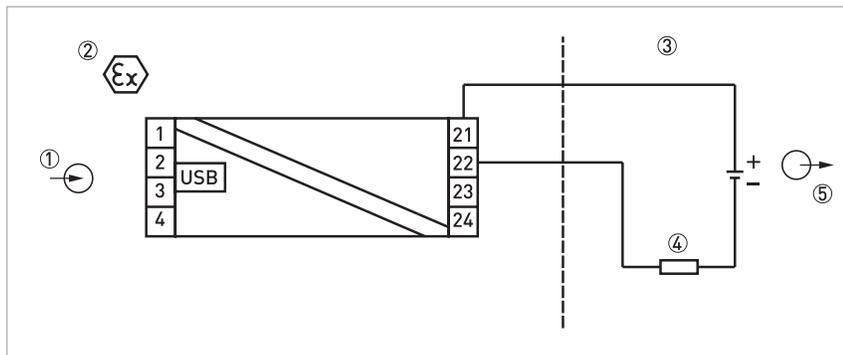


Figure 4-4: Connection diagram

- ① Input (intrinsically safe)
- ② Classified hazardous area (potentially explosive area e.g. zone 0, 1 or 2)
- ③ Safe area
- ④  $R_{Load}$  (intrinsically safe)
- ⑤ Voltage supply 8,0...30 VDC (intrinsically safe - terminals 21, 22)

### 5.1 Order code

The characters of the order code highlighted in light grey describe the standard.

VTT1	4	<b>Design</b>
	1	Head mounting (type C)
	2	DIN-rail mounting, 35 mm / 1.38" (type R)
		<b>Type</b>
	C	IPAQ 330, digital, standard, 4...20 mA
		<b>Approvals</b>
	0	Without
	1	ATEX: II 1G Ex ia 11C T4-T6
	2	IECEX: Ex ia IIC T6...T4 Ga
	A	FM US: Cl I Div 1 GP A-D, T4...T6
	E	FM CA: Cl I Zn 0 AEx/Ex ia IIC T4...T6 Ga
		<b>Sensor</b>
	0	Without
	1	Pt 10
	2	Pt 50
	3	Pt100 ( $\alpha = 0.00385$ )
	4	Pt100 ( $\alpha = 0.003902$ )
	5	Pt100 ( $\alpha = 0.003916$ )
	8	Pt1000 ( $\alpha = 0.00385$ )
	A	Potentiometer
	B	Thermocouple type B
	C	Thermocouple type C
	E	Thermocouple type E
	H	Thermocouple type J
	K	Thermocouple type K
	L	Thermocouple type L
	N	Thermocouple type N
	R	Thermocouple type R
	S	Thermocouple type S
	T	Thermocouple type T
	U	Cu 10
	V	Ni 50
	W	Ni 100
	X	Ni 120
	Y	Ni 1000
	Z	Customized
VTT1	4	Continued on next page











#### **Inor Process AB**

PO Box 9125

SE-200 39 Malmö

Sweden

Phone: +46-(0)40-312 560

Fax: +46-(0)40-312 570

E-mail: support@inor.se

#### **Subsidiaries**

##### **Inor Transmitter Oy**

Unikkotie 13

FI-01300 Vantaa

Finland

Phone: +358-(0)10-4217900

Fax: +358-(0)10-4217901

E-mail: myynti@inor.fi

Web: www.krohne-inor.fi

##### **Inor Transmitter GmbH**

Am See 24

D-47279 Duisburg

Germany

Phone: +49-(0)203 7382 762 0

Fax: +49-(0)203 7382 762 2

E-mail: info@inor-gmbh.de

Web: www.inor-gmbh.de

##### **Inor North America**

7 Dearborn Road

Peabody, MA 01960

United States

Phone: +1 978 826 6900

Fax: +1 978 535 1720

E-mail: inor-info@krohne.com

Web: www.inor.com

The current list of all INOR contacts and addresses can be found at:  
[www.inor.com](http://www.inor.com)