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**WPS Series Pressure Switch Installation Manual** 

# Patent No.

M295332 M334932 China: 920135



Switches with UL & CSA Recognized and File No. E12252.





# **Industrial Pressure Switch Installation Manual**

# Description

Technical Data				
Electrical Rate Values	15 amps, 125/150V			
Ambient Temperature	-30 to 205C -22 to 401F			
Protection Class	Weather Proof: NEMA 4, 4X, IP66  Explosion Proof: (Certificate on housing only) Class I, Groups A, B, C & D; Class II Division 1, Groups E, F & G; NEMA 7, 9 IP68			
Housing Material	Aluminum alloy (ADC 12)			

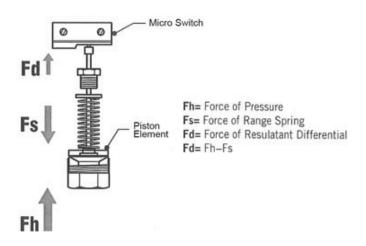
### Features:

- · All electric parts, including electronic components, are placed inside the housing case for protection.
- · For information on the protection class of the housing, please refer to technical data above.
- · IP66 weather proof class and IP68 explosionproof class protection.
- · All component parts are affixed into the housing case tightly.

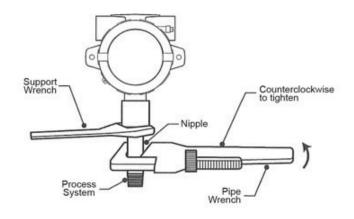
## Safe Storage:

- · Keep the pressure switch in a protected, dry, well-ventilated and protected place until you are ready to install the product.
- · For details on assembling the cable gland please see the "cable gland installation" section on the last page.

# **PRINCIPLE**

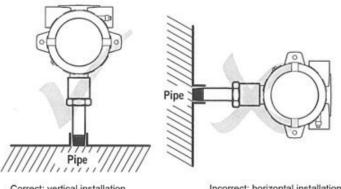


## PROCESS INSTALLATION INSTRUCTION



# NOTICE:

Install product vertically, not horizontally



Correct: vertical installation

Incorrect: horizontal installation

# Industrial Pressure Switch Installation Manual

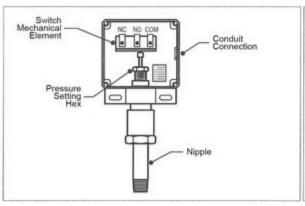


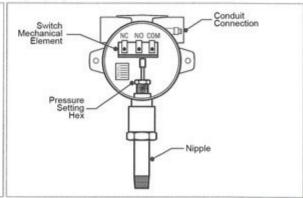
# **Set-Point Setting**

# **CONSTRUCTION DRAWING**

Weather Proof Type

# Explosion Proof Type

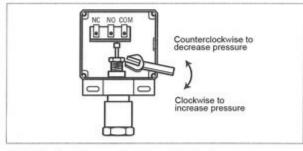


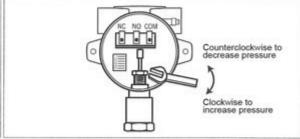


# FIXED DEADBAND PRESSURE RANGE SETTING

Weather Proof Type

Explosion Proof Type

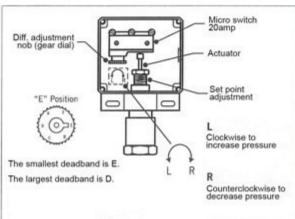




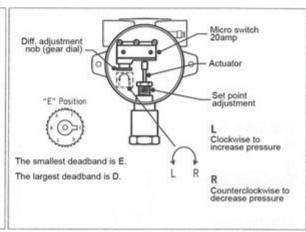
# ADJUSTABLE DEADBAND RANGE SETTING

Pressure setting hex is adjusted based on **E** point when ex-factory. To regulate the deadband, rotate the gear dial on the micro switch, then choose the setting for **A** to **F**.

# Weather Proof Type



# **Explosion Proof Type**

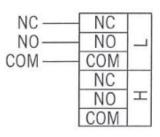




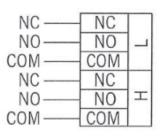
# **Industrial Pressure Switch Installation Manual**

# Wire Drawing

# Weather Proof Type



# **Explosion Proof Type**



Micro Switch Data				
Original Switch Manufacturer	Honeywell			
Switch Data	One SPDT and two SPDT micro switches, 15 amps 125/250V, Gold Contact Micro Switch 1A, 125/250VAC			

# **REPEATABILITY**

# Set point:

For accurate set-point adjustment, mount the switch on a calibration stand and use a suitable test or reference gauge. Select your set-point by rotating the adjustment hex clockwise or counterclockwise. Pressurize the system to the required set-point, then lower the pressure. Adjust your set-point as required and repeat the process four or more times to ensure repeatability.

# Industrial Pressure Switch Installation Manual



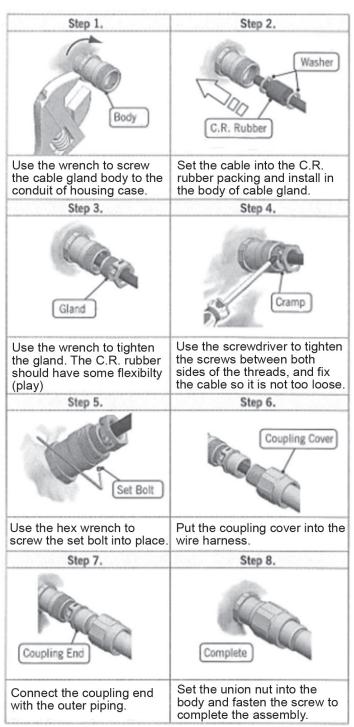
# CABLE GLAND INSTALLATION

- The explosion proof cable gland should be paired with the certified product.
- Always remember to shut off the power to the switch before wiring to avoid electric shock.
- Before wiring, ensure the installation environment is safe - free of dangerous and/or flammable gasses.
- In accordance with regulatory requirements, the cable O.D. corresponds with different materials as follows (unit = mm)

	C20	C25	C32	C40	C45
C.R. Chloroprene Rubber (min. temp20°C)	6~8	10~12	16~18	22~24	28~30
	8~10	12~14	18~20	24~26	30~32
	10~12	14~16	20~22	26~28	32~34

# **CABLE GLAND INSTALLATION**

After packing the cable gland, the inner Chloroprene (C.R.) rubber is not reusable. After installation, do not pack the same section of packed cable. Pack the new section of cable instead. Apply the thread sealant to the screw of the housing case before assembling the cable gland.



NOTE.

Step 6~8: for coupling type only.

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