

Mass Flowmeters

**Model 4140/4143
General Purpose
Thermal Mass Flowmeter**

Operation and Service Manual

*1980383, Revision C
April 2003*



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Chapter 1

Unpacking and Parts Identification

Carefully unpack the instrument and accessories from the shipping container. Check the individual parts against the list of components in Table 1. If any parts are missing or damaged, notify TSI immediately.

Table 1. List of Components

Qty	Item Description	Part/Model
1	Mass Flowmeter, 0.25 inch inlet/outlet (Air, Oxygen, Nitrogen)	4140
	Mass Flowmeter, 0.25 inch inlet/outlet (Air, Oxygen, Nitrogen, Nitrous Oxide)*	41403
	Mass Flowmeter, 0.375 inch inlet/outlet (Air, Oxygen, Nitrogen)	4143
	Mass Flowmeter, 0.375 inch inlet/outlet (Air, Oxygen, Nitrogen, Nitrous Oxide)*	41433
1	Filter Model 4140: 60 mm ULPA filter with 0.25 inch barbed fittings	1602317
	Model 4143: 63 mm HEPA filter with 0.375 inch barbed fittings	1602342
1	AC Adapter 115 V, North America, ungrounded	8918-US
	100–240 V, NEMA 5-15 plug, grounded	8918-NA
	100–240 V, Europlug, CEE 7/16, grounded	8918-EC
	100–240 V, Great Britain, grounded, fused	8918-GB
	100–240 V, Australia/NZ	8918-AT
1	Operation and Service Manual for Model 4140/4143	1980383
1	RS232 Serial Command Set Manual, 4000/4100	1980340

*Other than the specifications in Appendix A, all references to 4140 and 4143 in this manual apply to the 41403 and 41433, respectively.

Table 2. Optional Accessories

Item Description	Part/Model
Computer Cable, mini-DIN to 9-pin RS-232	1303583
Analog Cable, mini-DIN to cable with tinned wires	1303584
Carrying Case for Model 4140/4143	1319201

Parts Identification

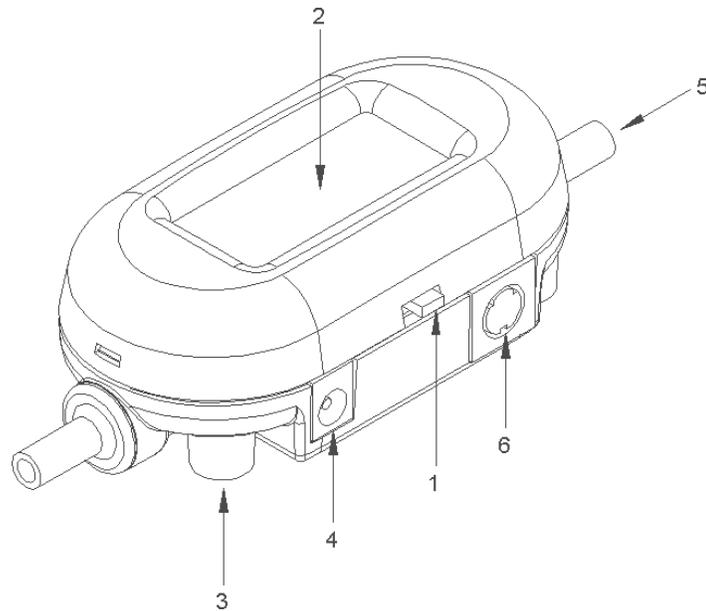


Figure 1-1 Model 4140/4143 Mass Flowmeter

- | | |
|-------------------------|--|
| 1. On/Off Switch | 4. DC Power Input |
| 2. Display | 5. Flow Inlet |
| 3. Mounting Inserts (2) | 6. Computer Serial Interface,
Analog Output, and Optional
Power Input Connection |

Chapter 2

Setting-Up

Supplying Power

The flowmeter can be powered in one of two ways: through the power jack using the supplied AC adapter or through the mini-DIN connector. The DC power input connector is shown below along with the power requirements.

Power Supply: 7.5 VDC \pm 1.5 V, 300 mA maximum



When supplying power through the optional TSI interface cable, line up the arrow on the connector with the bottom side of the flowmeter. Flowmeter connector pin-out designations are shown below.

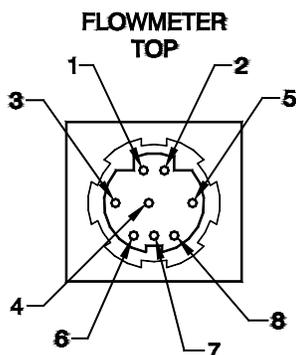


Table 3. Connector Pin-out and Color Code for TSI Cable PN 1303584

Pin	Function	Cable Color Code for TSI Cable PN 1303584
1	Power Input (+)	Black
2	Power Ground (-)	Green
3	Analog Output (+)	Red
4	Analog Ground (-)	Brown
5	(no connection)	Blue
6	RS232 Receive (in)	White
7	RS232 Transmit (out)	Yellow
8	Logic Ground	Gray

Connecting Filter and Flow Tubes

The Model 4140/4143 has a thermal sensor exposed to the gas flow that must be protected from foreign matter and particles. TSI supplies a filter that should be connected to the inlet of the flowmeter, however, any filter will work as long as it has a minimum efficiency of 99.9%.

	Caution
	Always use a filter on the inlet of the flowmeter. Failure to filter the gas flow may change the calibration and/or permanently damage the sensor.

Note: Flow direction is identified by the large arrow printed on the bottom side of the flowmeter.

After attaching the filter connect the flow tube to the inlet of the filter. Connecting a tube to the outlet of the flowmeter will create back pressure. See Appendix A for flowmeter accuracy specifications when operating at various pressures. In general, minimize back pressure on the flowmeter to maintain higher accuracy.

RS232 Configuration and Operation

Many flowmeter operating parameters can be easily configured through the RS232 serial port. Likewise, the flowrate, temperature, pressure, and volume can be read through the serial port. Refer to the *Series 4000/4100 RS232 Serial Command Set* manual for a detailed description of the commands and command syntax.

RS232 Settings: Baud Rate..... 38.4 k
 Data Bits 8
 Parity..... None
 Stop Bits 1
 Flow Control..... None

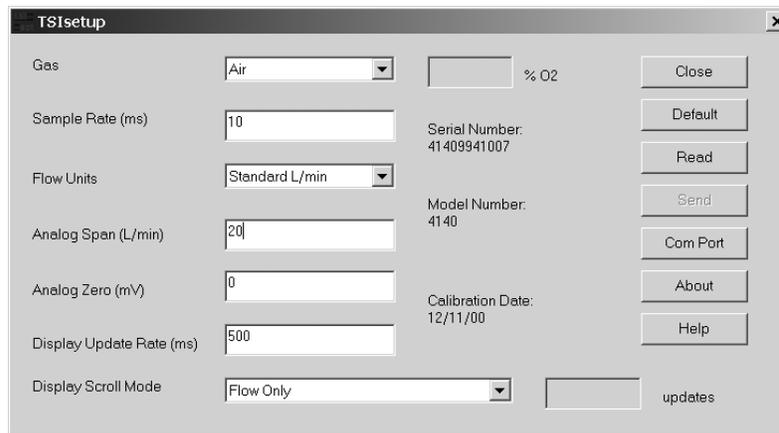
Table 4. Changeable Operating Parameters

Function	Command
Select Gas Calibration air, O ₂ , N ₂ , or N ₂ O(if available)	SGn
Select Standard or Volumetric Flow Measurement	SUn
LCD Display Update Rate (controls averaging)	SURnnnn
Select Measurement Display Scroll Mode	SDMFTPn
Select Measurement Displayed on LCD Display	SDMm
Select Measurement Units on LCD Display	SDUn
Select Data Update Rate for Analog Output	SSRnnnn
Set Analog Output Full-Scale Flowrate Value	SASnnn
Set Analog Output Zero Value	SAZnnn

Configuration Software

TSI has several software utilities to help you communicate with your flowmeter to change parameters and to obtain flow data. You can download the latest versions of these at no charge from our website.

1. If you only want to change one or more of the operating parameters shown in Table 4 (above), the easiest way is to use the software utility called “*TSI setup.*” This uses convenient drop-down menus to help change these parameters. After you have made your changes, be sure to click on “Send” to store the changes in the flowmeter’s memory.



The screenshot shows the TSIsetup software utility window. It features a title bar with the text "TSIsetup" and a close button. The main area contains several configuration options:

- Gas: A dropdown menu set to "Air".
- Sample Rate (ms): A text input field containing "10".
- Flow Units: A dropdown menu set to "Standard L/min".
- Analog Span (L/min): A text input field containing "20".
- Analog Zero (mV): A text input field containing "0".
- Display Update Rate (ms): A text input field containing "500".
- Display Scroll Mode: A dropdown menu set to "Flow Only".

On the right side, there are several buttons: "Close", "Default", "Read", "Send", "Com Port", "About", and "Help". Below these buttons, there are fields for "Serial Number: 41409941007", "Model Number: 4140", and "Calibration Date: 12/11/00". At the bottom right, there is a checkbox labeled "updates".

2. If you want to communicate directly with the flowmeter using the basic RS232 commands shown in the *Serial Command Set Manual*, you can use a terminal program. HyperTerminal is a common terminal program that is included with most versions of the Microsoft operating system. Setting up HyperTerminal to communicate with your flowmeter can sometimes be confusing. You can download a document from our web site that helps you configure HyperTerminal. Download the document called “*Using HyperTerminal to communicate with TSI Flowmeters.*”

Chapter 3

Operation

Overview

The Model 4140/4143 Flowmeter measures mass flowrate, temperature and absolute pressure of the gas inside the flow tube. All measurements made by the Models 4140/4143 are NIST traceable.

ON/OFF Switch

Slide the switch to the ON position.

Flowrate Measurement

Flowrate data can be obtained from the Model 4140/4143 through the LCD display, RS232 serial port, or the linearized analog output. The analog output is a 0 to 10 volt DC linear signal representing 0 to 20 Std L/min. The analog output scaling is user selectable. Refer to the *Series 4000/4100 RS232 Serial Command Set* manual for instructions on how to obtain flow data through the serial port.

Gas calibrations (air, 100% O₂, 100% N₂ or 100% N₂O) can be selected through the RS232 serial port. Refer to the *Series 4000/4100 RS232 Serial Command Set* manual. The LCD display will indicate the calibration being utilized: air, O₂, N₂, or N₂O.

Flow can be displayed in units of standard liters per minute (Std L/min*) or in volumetric units of liters per minute (L/min). Refer to Appendix B for a description of the two measurements. Selecting between the two measurements is accomplished through the serial port. Refer to the *Series 4000/4100 RS232 Serial Command Set* manual for instructions on how to select between flow units.

*TSI instruments define standard conditions as 21.1°C (70° F) and 101.3 kPa (14.7 psia, 1 bar).

Temperature Measurement

The Model 4140/4143 has an independent temperature sensor in the flow tube to measure the gas temperature. The temperature sensor is used for temperature compensation of flowrate and for converting flow from standard to volumetric units. Temperature can also be displayed on the LCD and is available through the RS232 serial port in the units of degrees Celsius (°C).

Note: At low flowrates, the temperature inside of the flow tube will increase because of the heat generated by the thermal flow sensor. This effect is normal and the temperature of the incoming gas will be measured once flow resumes.

Pressure Measurement

The Models 4140/4143 measure absolute pressure near the outlet of the flowmeter in the SI units of kilo-Pascals (kPa). Pressure measurements are required when converting from standard to volumetric flow. Absolute pressure can be displayed on the LCD and is available through the RS232 serial port.

Select Measurement Displayed

By using RS232 commands the LCD display can be set up to continuously display either flowrate, temperature, or pressure. See the **SDMm** command in the *Series 4000/4100 Serial Command Set* manual.

Display “Scroll” Mode

By using RS232 commands the LCD display can be set up to continuously scroll between flowrate, temperature, and pressure. The scroll rate is adjustable and the user can specify the parameters to be displayed. See the **SDMFTPn** command in the *Series 4000/4100 Serial Command Set* manual.

Volume Measurement

These flowmeters measure total volume by integrating flow over time. This is a calculated measurement performed by the flowmeter and is only available using the RS232 serial port. Volume is not displayed on the LCD display. Refer to the *Series 4000/4100 RS232 Serial Command Set* manual for instructions on using the volume function.

Chapter 4

Maintenance

Flow Sensor

Periodically inspect the flow sensor by looking into the outlet of the flowmeter. Remove dust, particles and fibers from the sensor with clean, dry compressed air. The flow sensor will break if touched. ***Never run liquids through the flowmeter and never touch the sensor with a brush.*** Dust or other deposits on the flow sensor will degrade the 4140/4143's flow accuracy.

	Caution
	The flowmeter must be switched off for cleaning. Only use clean, dry, compressed air when attempting to remove contamination from the sensor.

Re-certification

To maintain a high degree of confidence in the measurements made by the Model 4140/4143, TSI recommends that the instrument be returned to TSI every 12 months for re-certification. The flowmeter will be recalibrated and returned with a certificate of calibration to US National Institute of Standards Technology (NIST) traceable standards.

Cases

If the instrument case or storage case needs cleaning, wipe it off with a soft cloth dipped in isopropyl alcohol or mild detergent. Never submerge the flowmeter or allow liquids to enter the flow tube.

Storage

When storing the flowmeter, always cover the ends of flow tubes with the caps provided to prevent dust or other foreign matter from entering the tube.

Chapter 5

Troubleshooting

Table 4 lists the symptoms, possible causes, and recommended solutions for common problems encountered with Series 4100 flowmeters. If the symptom is not listed, or if none of the solutions solves the problem, please contact TSI Customer Support

Table 4. Troubleshooting

Symptom	Possible Causes	Corrective Action
No display.	Unit not switched on.	Switch on the unit.
	No power to instrument.	Plug in AC adapter or check power source on mini-DIN connector.
Temperature reads high at low or zero flows.	Temperature sensor is being heated from the flow sensor.	The temperature value will track the actual gas temperature once the flowrate through the flowmeter exceeds 1 Std L/min.
Flow readings fluctuate greatly.	The flow is fluctuating.	Improve inlet conditions or increase display averaging time.
Display shows flows over-range with no flow passing through flow tube.	The sensor may be damaged or broken.	Return flowmeter to TSI for service.

Appendix A

Specifications

	Specifications*
Flow Measurement Measurement Range Accuracy Air and 100% O ₂ 100% N ₂ 100% N ₂ O (41403 and 41433 only) Resolution (Display) Response	0.01 to 20 Std L/min. 2% of reading or .005 Std L/min, whichever is greater, 3% of reading or .010 Std L/min, whichever is greater, 3% of reading or .010 Std L/min, whichever is greater, at standard conditions (21.1°C and 101.3 kPa) See notes 1 through 6 below. 0.001 Std L/min between 0.01 and 9 Std L/min 0.01 Std L/min between 9 and 20 Std L/min Less than 4 msec, 63% of final value at full scale flow
Temperature Measurement Measurement Range Accuracy Resolution (Display) Response	0 to 50°C ±1°C, at flows greater than 1 L/min. See note 2 below. 0.1°C Less than 75 msec, 63% of final value for 20°C step change in temperature at full scale flow
Static Pressure Measurement Measurement Range Accuracy Resolution (Display) Response Over Pressure	Measured inside flow tube near the exit 50 to 199 kPa Absolute ±1 kPa, See note 7 below. 0.1 kPa Less than 4 msec. 63% of final value for 30 kPa step change 620 kPa
Burst Pressure	Tested to 690 kPa without rupture. Do not exceed 690 kPa.
Pressure Drop	See Chart.
Volume Measurement Range Accuracy Air and 100% O ₂ 100% N ₂ 100% N ₂ O (41403 and 41433 only)	0.0001 to 99.999 Liters 2% of Reading at flows greater than 2.5 Std L/min 3% of Reading at flows greater than 2.5 Std L/min 3% of Reading at flows greater than 2.5 Std L/min See notes 1 through 5 below.
Instrument Temp. Range Operation, Ambient Storage, Ambient	0 to 50°C -20 to 60°C

Specifications*	
Gas Calibrations	Air, O ₂ , N ₂ , N ₂ O (41403 and 41433 only), User selectable through serial port
Physical Dimensions External Dimensions Tube Adapters (Inlet & Outlet) Weight Flow Body Material	See Diagram Model 4140/41403: 0.25 inch O.D. straight Model 4143/41433: 0.375 inch O.D. straight 86 grams Polycarbonate
Computer Interface	Connector 8 pin mini-DIN Type RS232 Serial Baud Rate 38,400 Data Bits 8 Parity None Stop Bits 1 Flow Control None
Analog Output (Flow Only) Range Resolution Maximum Current Flow Accuracy	0 to 10 V 13 bit 10 ma See note 6 below.
Power	AC adapter or power supplied through mini-DIN 7.5 VDC ± 1.5 V, 300 mA maximum

Notes:

- 1 Accuracy stated at standard conditions of 21.1°C and 101.3 kPa.
 - Add an additional 0.0003 Std L/min or 0.075% of reading, whichever is greater, per 1°C away from standard conditions when operating within the range of 0°C to 50°C.
 - Add an additional 0.015% of reading per 1 kPa above 101.3 kPa or
 - Add an additional 0.022% of reading per 1 kPa below 101.3 kPa when operating within the pressure range of 70 kPa to 170 kPa.
- 2 Accuracy stated with gas temperature and flow body temperature within ±10°C of one another.
- 3 Accuracy stated measuring dry gas (less than 10% R.H.).
- 4 Includes ±0.5% of reading repeatability.
- 5 Volumetric flowrate is calculated from the mass flow measurement. Add an additional 0.25% of reading to the flow accuracy to account for the uncertainty in measuring gas temperature and pressure.
- 6 For analog output, accuracy offset increases from 0.05 to 0.1 Std L/min.
- 7 Add uncertainty of 0.2 kPa for every 10°C away from 21.1°C.

*Specifications subject to change without notice.

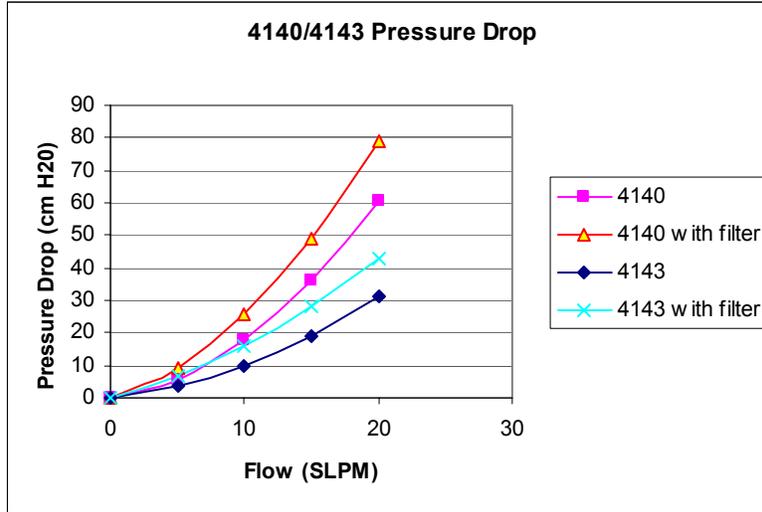


Figure A-1 Pressure Drop

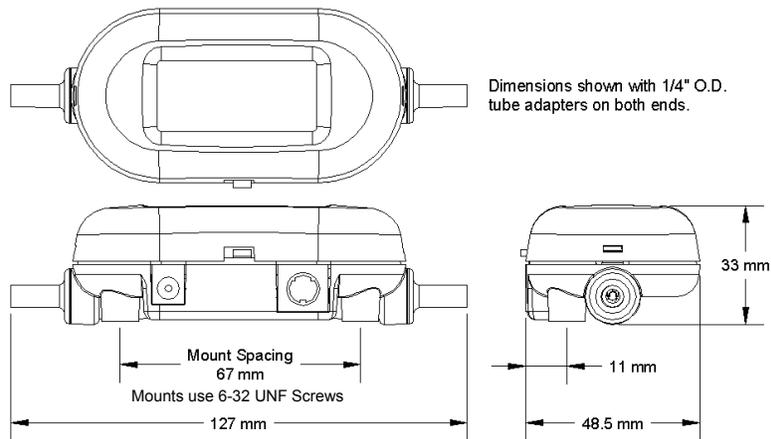


Figure A-2 Model 4140/4143 Dimensions

Appendix B

Standard Flowrate vs. Volumetric Flowrate

Since thermal flow sensors are sensitive to changes in air density and air velocity, all thermal flowmeters indicate flowrates with reference to a set of standard conditions. For TSI instruments, standard conditions are defined as 21.1° C (70° F) and 101.3 kPa (14.7 psia). Other manufacturers may use different values.

Standard flowrate is the flowrate the air would be moving if the temperature and pressure were at standard conditions. It is usually the most useful measure of airflow because it defines the heat-carrying capacity of the air.

Volumetric flowrate is the true volume flow of the gas exiting the flowmeter.

In some instances, volumetric flowrate rather than standard flowrate may be of interest. To display volumetric flowrate, the Model 4140/4143 will multiply the standard flow measurement by the following density correction factor:

$$VolumetricFlow = (StdFlow) \left[\frac{273.15 + T_m}{273.15 + 21.11} \right] \frac{101.3}{P_m}$$

Where

T_m = Gas temperature measured in flow tube in units of degrees Celsius

P_m = Absolute pressure measured in flow tube in units of kPa

To demonstrate the difference in output, consider the following.

Measured flow displays 10 Std L/min at 15C and 117kPa. The volumetric flow as calculated by the Model 4140/4143 would be as follows.

$$VolumetricFlow = (10) \left[\frac{273.15 + 15}{273.15 + 21.11} \right] \frac{101.3}{117} = 8.478L / \text{min}$$