

# DRILL TAPS WITH SMOOTHSTART™ TIP

The IDEAL® line of combination drill taps combines the tasks of drilling, tapping and deburring all into one. Providing an economical way to save you valuable time on each project.

Constructed out of High Speed Steel (HSS) providing strength and durability, the bit has balanced hardened tapping edges with  $\frac{1}{2}$  hex shank that makes it compatible not only with cordless drills but also impact drivers.

With the incorporated SmoothStart™ tip these drill taps start cutting faster and smoother providing the cleanest cut while minimizing thread damage extending the life of the bit.

While traditional drill taps have a single or double flute design, IDEAL® Drill taps come with 3-flute design providing faster chip removal and minimizing binding while drilling. The deburring cutting edge provides a clean hole and prevents over drilling.

Rated for drilling and tapping up to 10 gauge mild steel, aluminum, copper, brass and even plastic. When it comes to quality, performance and durability, IDEAL® is the professional's choice for drill tap needs.

### **Individual Drill Taps**



### **Kits**

- 8-Piece & 4-Piece Kits available
- · Rugged, durable molded plastic case



Description	Part No.
8-Piece Drill Tap Kit - Includes: 6-32, 8-32 (2), 10-24, 10-32, 12-24 and 1/4-20 (2) bits	36-600
4-Piece Drill Tap Kit - Includes: 6-32, 8-32, 10-32 and 1/4-20 bits	36-601

#### For optimal performance:

- · Recommended RPM range is 300 to 1500 RPM
- · Use in Cordless Power Drills and Impact Drivers
- · Use Cutting Oil to extend life of drill tap

## A WARNING Electrical and eye injury hazard. Contact with live voltage may cause injury or death. Do not use on or near live voltage. Wear eye protection.

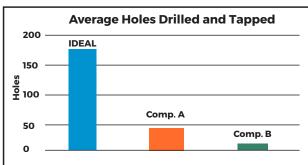




HSS

1/4 in. Hex Shank

## **Longest Lasting Drill Tap**



Based on testing 1/4-20 drill tap in 10 AWG Mild Steel

