

# VACO STEP DRILL BITS

TiN coated with dual spiral flutes and 1/4" hex shank



1/8" to 1/2"



1/4" to 3/4"



3/16" to 7/8"



7/8" to 1-1/8"



7/8" to 1-3/8"

**VACO®**

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## VACO STEP DRILL BITS

Dual Spiral Flutes on VACO Step Drill Bits help pull the step bit through the material for faster cutting. The Titanium Nitride coating extends life of the cutting edge. Convenient to use with an impact driver and drill, the 1/4-Inch hex shank provides a firm, positive grip. Available in five step bit sizes with commonly used hole sizes for steel (up to 16 gauge), plastic, aluminum, and wood. An All-Purpose Kit and Electrician's Kit offer a convenient, durable hard case with cutting oil.

### 4-Piece All Purpose Step Drill Bit Kit Kit 25950



### 3-Piece Electrician's Step Drill Bit Kit Kit 25951



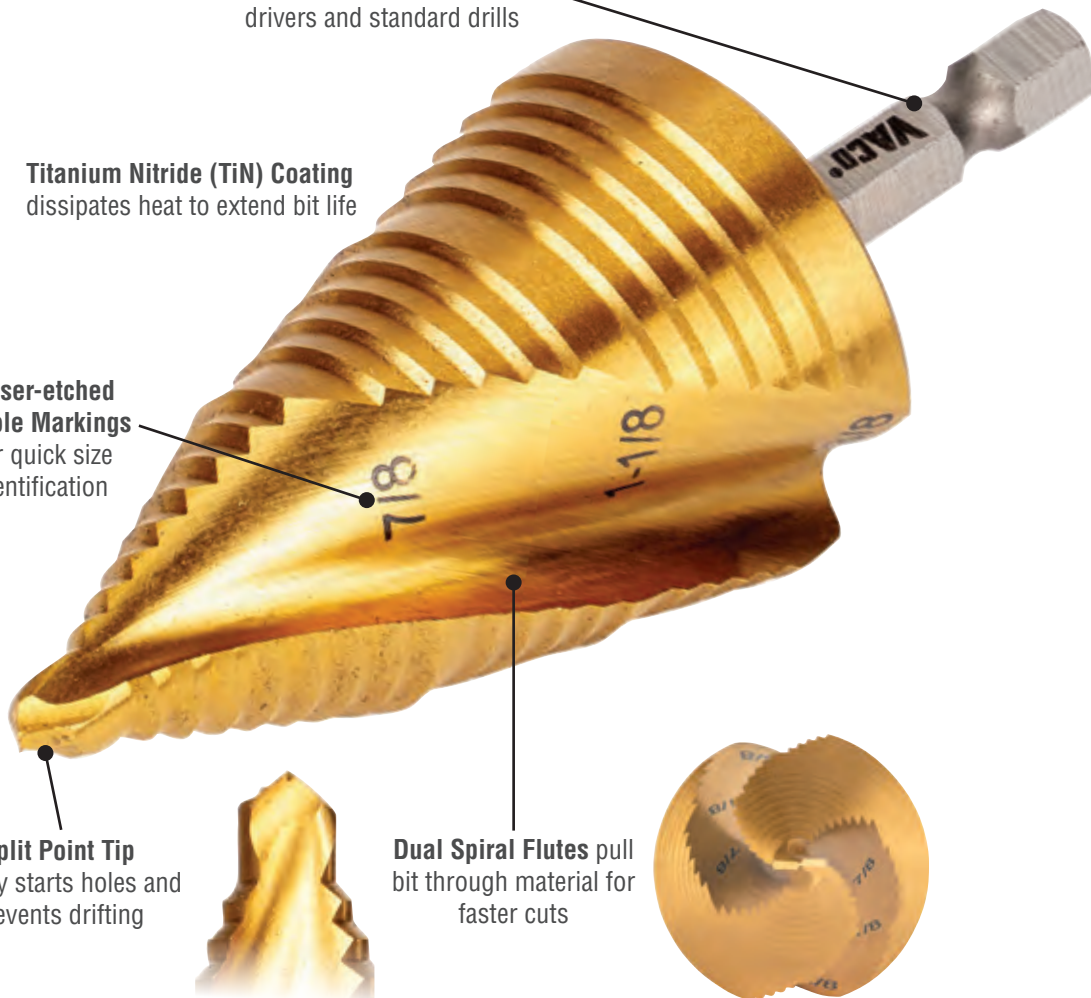
1/4" Hex Shank fits impact drivers and standard drills

Titanium Nitride (TiN) Coating dissipates heat to extend bit life

Laser-etched Hole Markings for quick size identification

Split Point Tip quickly starts holes and prevents drifting

Dual Spiral Flutes pull bit through material for faster cuts



| Cat. No.    | UPC# 0-92644+ | Description                                   | Holes                                                                                        | Increment      | Hole Size Ranges                 |
|-------------|---------------|-----------------------------------------------|----------------------------------------------------------------------------------------------|----------------|----------------------------------|
| 25960       | 25960-9       | VACO Step Drill Bit                           | 3                                                                                            | -              | 7/8" to 1-3/8" (22.2 to 34.9 mm) |
| 25961       | 25961-6       | VACO Step Drill Bit                           | 2                                                                                            | -              | 7/8" to 1-1/8" (22.2 to 28.6 mm) |
| 25962       | 25962-3       | VACO Step Drill Bit                           | 12                                                                                           | 1/16" (1.6 mm) | 3/16" to 7/8" (4.8 to 22.2 mm)   |
| 25963       | 25963-0       | VACO Step Drill Bit                           | 9                                                                                            | 1/16" (1.6 mm) | 1/4" to 3/4" (6.4 to 19.1 mm)    |
| 25964       | 25964-7       | VACO Step Drill Bit                           | 13                                                                                           | 1/32" (0.8 mm) | 1/8" to 1/2" (3.2 to 12.7 mm)    |
| <b>Kits</b> |               |                                               |                                                                                              |                |                                  |
| 25950       | 25950-0       | VACO 4-Piece All Purpose Step Drill Bit Kit   | Includes Cat. Nos. 25960, 25962, 25963, 25964, 1 oz. Bottle Cutting Oil, and Hard Carry Case |                |                                  |
| 25951       | 25951-7       | VACO 3-Piece Electrician's Step Drill Bit Kit | Includes Cat. Nos. 25960, 25961, 25962, 1 oz. Bottle Cutting Oil, and Hard Carry Case        |                |                                  |



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